



**B.N.C.TOOLING Co.,Ltd.**

BNCTOOLING.COM  
BNCTOOLINGSHOP.COM

69/90 Hatairat Rd., Minburi ,Minburi Bangkok (Thailand) 10510



## Vision Measuring Machine

### 3D Multisensor Vision Measuring Machine

## **MVA** iMS-322R

Model	iMS-322R
Code#	521-260R
Accuracy	E1xy $\leq 2.2 + L/200(\mu m)$
Certificate	CE



### Application:

Sinowon IMS-322R is multisensor vision coordinate measuring machine, it not only can measure the linear size, such as: point, line, cycle, arc, angle, rectangular hole, but also can measure the geometrical size, such as: straightness, flatness, circularity, cylindricity, perpendicularity, parallelism, angularity, concentricity, symmetry, position, profile, surface. In the workshop and laboratory, most of measurement job can be done by multisensor measuring machine, it is widely applied to measure the dimension of Hardware, Mold, Machining, Precision Manufacturing, Automotive Parts, Stampings, Aerospace Components, Plastic & Rubber Products, Mobile Phone Industry, PCB Boards, Electronic Components, Semiconductor Components, Flat Glass (Touch Panels & LCD Panels), Medical Devices, tools and other fields, etc..



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## Vision Measuring Machine

### Product Features:

- High precision marble base and pillar, to ensure high stability and accuracy;
- High precision linear guide, toothless rod and fast-moving locking device, to ensure hysteresis error is within 2um;
- High accuracy A grade optical linear scale with precision working stage, to ensure the accuracy is within  $2.2+L/200\mu\text{m}$ ;
- 6.5X Electronic zoom lens and high-resolution digital camera, to ensure clear image without distortion;
- With programmable surface LED Cold Illumination, LED coaxial Cold Illumination, contour LED parallel illumination and built-in intelligent light adjustment, it can automatic control the brightness;
- Powerful function RationalVue Measuring Software, highly enhance the quality control;
- Imported contact probe and powerful function 3D Measuring Software, highly enhance the quality control.

### Technical Specification:

**MVA**  
**IMS-322R**

Commodity	3D Multi-sensor Vision Measuring Machine
<b>Mode</b>	IMS-322R
<b>Code#</b>	521-260R
<b>Marble Table</b>	458x358mm
<b>Glass Table</b>	356x248mm
<b>X/Y/Z Travel</b>	300x200mm
<b>Z-axis Travel</b>	High-precision linear guide, working travel 200mm
<b>X/Y/Z 3-Axis Linear Scale</b>	High Accuracy A-grade linear scale, Resolution: 0.0005mm
<b>X/Y axis Guidance Mode</b>	High precision linear guide, toothless rod and fast-moving locking device
<b>Base and Pillar</b>	High Accuracy Marble Base and gantry Pillar
<b>3D probe measuring system</b>	Renishaw MCP-K Probe 3D measuring system 100mm calibration block or optional 25mm calibration ball
<b>Accuracy</b>	$E1_{xy} \leq 2.2+L/200(\mu\text{m})$ $E1_z \leq 4+L/200(\mu\text{m})$
<b>Repeatability</b>	2um
<b>Vision Touch Sensor</b>	High Resolution digital camera 6:5:1 High Resolution Electronic Zoom Lens Magnification: 0.7X~4.5X; Video Magnification: 26X~172X
<b>Illumination System (Software Adjustment)</b>	Surface: Stepless adjustable LED Cold Illumination. Coaxial: LED Parallel Illumination Contour: LED Parallel Illumination LED Laser Navigation Light
<b>Measuring Software</b>	RationalVue Measuring Software
<b>Load Capacity</b>	20Kg
<b>Operation System</b>	Support WIN 10, 32/64 operating system
<b>Language</b>	English, Korean, Chinese, Spanish, German, Korean etc.
<b>Power Supply</b>	220V/50Hz; 110V/60Hz
<b>Dimension(WxDxH)</b>	838x667x1000mm
<b>Packing Size(WxDxH)</b>	1080x780x1290mm
<b>Net /Gross Weight</b>	185Kg/275Kg