



B.N.C.TOOLING Co.,Ltd.

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HELIOS • PREISSER

0522 V-blocks with clamp



Model

- Stainless special steel, hardened
- Parallelism from prism to base 0.004 mm
- 2 x 90° grooves

Delivery

- Cardboard box

✂	☞	Dimensions L x W x H mm	For shaft dia. mm	Order no.
		50 x 40 x 40	5 - 30	0522 201
		75 x 55 x 55	5 - 50	0522 202
		100 x 75 x 75	7 - 70	0522 203

0522 Double V-blocks (pairs) with clamp



Model

- Stainless special steel, hardened
- Parallelism from prism to base 0.004 mm
- 2 x 90° grooves
- Machined in pairs

Delivery

- In pairs
- Cardboard box

✂	☞	Dimensions L x W x H mm	For shaft dia. mm	Order no.
Special steel, hardened				
		50 x 40 x 40	5 - 30	0522 101
		75 x 55 x 55	5 - 50	0522 102
		100 x 75 x 75	7 - 70	0522 103
Stainless special steel, hardened				
		50 x 40 x 40	5 - 30	0522 206
		75 x 55 x 55	5 - 50	0522 207
		100 x 75 x 75	7 - 70	0522 208

☞ Marked • = excess length/excess weight

✂ Marked • = includes a F.O.C. calibration certificate, traceable to national standards

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0524 Double V-blocks (pairs) with clamp lateral tilting



Model

- Stainless special steel, hardened
- Flatness, parallelism and symmetry tolerance 0.004 mm
- Right-angled tolerance faces to prism 0.01

- 2 x 90° grooves
- Machined in pairs

Delivery

- In pairs
- Cardboard box

Dimensions mm	For shaft dia. mm	Order no.
60 x 58 x 40	5 - 30	0524 101
75 x 70 x 54	5 - 30	0524 102
100 x 96 x 75	7 - 70	0524 103

0522 Clamp for double V-blocks



Delivery

- In pairs
- Cardboard box

Suitable for prisms	Order no.
0522 201 / 0522 101 / 0522 206 / 0524 101	0522 111
0522 202 / 0522 102 / 0522 207 / 0524 102	0522 112
0522 203 / 0522 103 / 0522 208 / 0524 103	0522 113